



## Horizontal internal broaching machine Karl Klink (WAG 818)

**Manufacturer:** Karl Klink      **Model:** RIW 6,3  
**Year of manufacture:** 1978      **Machine No:** 2751  
**Weight:** 2,3to

### General / technical data:

Hydraulic horizontal internal broaching machine in  
in good technical condition

**tractive force:** 6,3t

**broaching speed:** hydraulically infinitely variable  
from 1m/min to 7m/min

**Return speed:** hydraulically stepless adjustable  
from 7m/min to 25m/min

**maximum stroke:** 1320mm

**maximum workpiece diameter:** max. 420mm

**table opening:** Ø 80mm

**dimensions:** (w x d x h) approx. 5.700mm x 600mm x 1.900mm

**power supply:** 380 Volt / 50 Hz / 4kW



### Accessories/ optional equipment:

- Coolant / lubricant system
- without tool feeder
- Oil and chip tray (approx. 2,000mm)

### Remark:

The machine is ideal for the production of keyways. Broaches as well as broaching mandrels can be supplied on request. The machine is ready for demonstration under power in our warehouse.



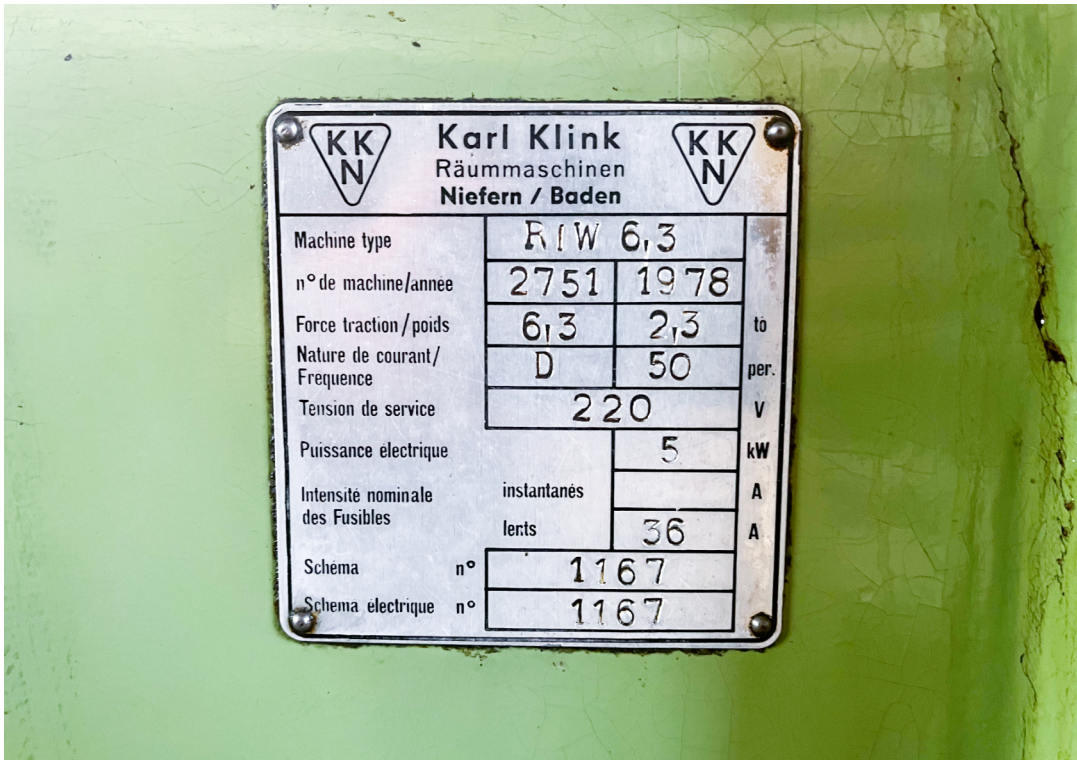
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## General information

We always have a large selection of **approx. 80 used broaching machines** with tractive forces from 3,000 kg to 63,000 kg in horizontal as well as vertical design in stock. A large part of the broaching machines in stock can be inspected ready for demonstration.

If required, we can offer you used equipment such as pulling heads, needle lifters, broaching tools and other specific accessories.

We are a contract broaching company and can also help you with technical questions from 50 years of experience in broaching technology.



Picture from our used machines stock, with horizontal and vertical machines **up to 16.000 kg** tractive force



Picture from our used machines stock, with vertical machines **up to 63.000 kg** tractive force