

# Horizontal internal broaching machine Karl Klink (WAG 818)

Model: RIW 6,3

Machine No: 2751

Manufacturer: Karl Klink

Year of manufacture: 1978

Weight: 2,3to

#### General / technical data:

Hydraulic horizontal internal broaching machine in in good technical condition

tractive force: 6,3t

**broaching speed:** hydraulically infinitely variable from 1m/min to 7m/min

**Return speed:** hydraulically stepless adjustable from 7m/min to 25m/min

maximum stroke: 1320mm

maximum workpiece diameter: max. 420mm

table opening: Ø 80mm

dimensions: (w x d x h) approx. 5.700mm x 600mm x 1.900mm

power supply: 380 Volt / 50 Hz / 4kW

### Accessories/ optional equipment:

- Coolant / lubricant system
- without tool feeder
- Oil and chip tray (approx. 2,000mm)

#### Remark:

The machine is ideal for the production of keyways. Broaches as well as broaching mandrels can be supplied on request. The machine is ready for demonstration under power in our warehouse.





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Machine type	RIW	6,3	1 mg		1. 3
n° de machine/année	2751	1978	a free		
Force traction / poids	613	2,3	tò		
Nature de courant/ Frequence	D	50	per.		
Tension de service	22	20	v		
Puissance electrique	RETAR	5	kW		1
Intensité nominale	instantanés		A		
des Fusibles	lents	36	A		
Schéma n°	11	67		SA-	
Schema electrique nº	11	67			
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### **General information**

We always have a large selection of **approx. 80 used broaching machines** with tractive forces from 3,000 kg to 63,000 kg in horizontal as well as vertical design in stock. A large part of the broaching machines in stock can be inspected ready for demonstration.

If required, we can offer you used equipment such as pulling heads, needle lifters, broaching tools and other specific accessories.

We are a contract broaching company and can also help you with technical questions from 50 years of experience in broaching technology.



Picture from our used machines stock, with horizontal and vertical machines up to 16.000 kg tractive force



Picture from our used machines stock, with vertical machines up to 63.000 kg tractive force